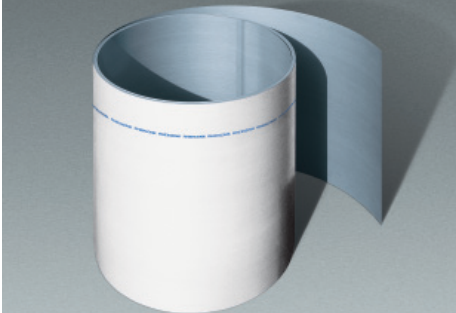


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PROROOING AND INSTALLATION TIPS



ProRoofing

RHEINZINK ProRoofing is a quality controlled, factory applied, flexible backside coating applied to RHEINZINK prePATINA blue-grey, prePATINA graphite-grey, and INTERIEUR. ProRoofing is generally specified for Standing Seam and Interlocking Tile Roof panel applications.

The coating reduces backside corrosion arising from design, construction and workmanship defects.

The coating is resistant to abrasion from fabrication, installation processes as well as thermal movement. ProRoofing is not intended to be a substitute for proper detailing and installation.

Where to Use ProRoofing

ProRoofing should be used for Standing Seam and Interlocking Tile (Diamond, Square and Rectangular) roofing applications.

Low Slope:

Standing Seam Roof only:

Pitches: 5/8 in 12 to <3 in 12

Roofs with pitches of less than 3 in 12 require the added protection of both backside coating (ProRoofing) and a drainage mat - RHEINZINK Air-Z or Enkamat (7008 or 7010) by Colbond.

Mid Slope:

Standing Seam and Interlocking Tiles:

Pitches: 3 in 12 to 6 in 12

Roofs with pitches of 3 in 12 to 6 in 12 require a drainage mat - RHEINZINK Air-Z or Enkamat (7008 or 7010) by Colbond. ProRoofing may be considered as an alternative; consult a RHEINZINK representative.

Steep Slope:

Standing Seam and Interlocking Tiles:

Roof slopes with pitches of 6 in 12 or greater require the added protection of either

backside coating (ProRoofing) or drainage mat - RHEINZINK Air-Z or Enkamat (7008 or 7010) by Colbond. ProRoofing can be used as an alternative to Air-Z or Enkamat on parapet, coping applications and other roof-related flashings for EPDM and Modified (built-up) roofing. ProRoofing should be used for valley flashing, gable end flashing as well as eaves flashing on tile, slate and asphalt shingle roofs.

ProRoofing is not needed on any type of panel or flashing that is part of a façade application.

Soldering w/ ProRoofing

When soldering RHEINZINK with ProRoofing on the backside, thoroughly remove the ProRoofing coating exposing the base metal at the location of the joint overlap in order to insure a good bond.

Soldering PROTECT

In addition to removing the backside coating, the clear coat on the surface must be removed prior to soldering.