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RHEINZINK is a zinc titanium alloy used for high quality architectural cladding on roofs, façades and drainage goods. RHEINZINK is a natural metal that combines 99.995% high grade zinc with titanium and copper. PrePATINA blue-grey and prePATINA graphite-grey is supplied to manufacturers and fabricators in coils and flat sheets.

The surface of prePATINA blue-grey and prePATINA graphite-grey materials is not painted and exhibits the natural colors of the constituent elements. Although the alloy composition in the RHEINZINK prePATINA blue-grey and prePATINA graphite-grey is consistent, the surface hue or tone may vary. Variations occur from coil to coil, panel to panel or within an individual sheet or panel surface. These variations are in no way a manifestation of any metallurgical or structural defect and therefore not a cause for rejection. As with other construction materials that exhibit tonal variations, owners, architects and installers should be aware of and expect variations. The installers can attempt to blend panels with tonal differences, but this is not always possible. Areas of darker and lighter panels may exist after installa-

tion but ultimately these variations will fade as the surface crust of zinc carbonate (natural patina) takes hold through the weathering process. After installation, the surface weathers in response to environmental influences. Within about six months to five years, the natural protective patina of the material will develop. The time it takes for the initial patina to form varies depending on microclimate, orientation, and exposure to wetting and drying cycles.

PrePATINA graphite-grey may exhibit a greenish tint due to the higher copper content of the alloy.